



1/24/2011

**PRODUCT RELIABILITY REPORT
FOR**

78M6613

Maxim Integrated Products

**4401 South Beltwood Parkway
Dallas, TX 75244-3292**

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Conclusion:

The following qualification successfully meets the quality and reliability standards required of all Maxim products:

78M6613

In addition, Maxim's continuous reliability monitor program ensures that all outgoing product will continue to meet Maxim's quality and reliability standards. The current status of the reliability monitor program can be viewed at <http://www.maxim-ic.com/TechSupport/dsreliability.html>.

Device Description:

A description of this device can be found in the product data sheet. You can find the product data sheet at http://dbserv.maxim-ic.com/l_datasheet3.cfm.

Reliability Derating:

The Arrhenius model will be used to determine the acceleration factor for failure mechanisms that are temperature accelerated.

$$AfT = \exp((Ea/k) * (1/Tu - 1/Ts)) = tu/ts$$

AfT = Acceleration factor due to Temperature
tu = Time at use temperature (e.g. 55°C)
ts = Time at stress temperature (e.g. 125°C)
k = Boltzmann's Constant (8.617 x 10⁻⁵ eV/°K)
Tu = Temperature at Use (°K)
Ts = Temperature at Stress (°K)
Ea = Activation Energy (e.g. 0.7 ev)

The activation energy of the failure mechanism is derived from either internal studies or industry accepted standards, or activation energy of 0.7ev will be used whenever actual failure mechanisms or their activation energies are unknown. All deratings will be done from the stress ambient temperature to the use ambient temperature.

An exponential model will be used to determine the acceleration factor for failure mechanisms, which are voltage accelerated.

$$AfV = \exp(B * (Vs - Vu))$$

AfV = Acceleration factor due to Voltage
Vs = Stress Voltage (e.g. 7.0 volts)
Vu = Maximum Operating Voltage (e.g. 5.5 volts)
B = Constant related to failure mechanism type (e.g. 1.0, 2.4, 2.7, etc.)

The Constant, B, related to the failure mechanism is derived from either internal studies or industry accepted standards, or a B of 1.0 will be used whenever actual failure mechanisms or their B are unknown. All deratings will be done from the stress voltage to the maximum operating voltage. Failure rate data from the operating life test is reported using a Chi-Squared statistical model at the 60% or 90% confidence level (Cf).

The failure rate, Fr, is related to the acceleration during life test by:

$$Fr = X / (ts * AfV * AfT * N * 2)$$

X = Chi-Sq statistical upper limit
N = Life test sample size

Failure Rates are reported in FITs (Failures in Time) or MTTF (Mean Time To Failure). The FIT rate is related to MTTF by:

$$\text{MTTF} = 1/\text{Fr}$$

NOTE: MTTF is frequently used interchangeably with MTBF.

The calculated failure rate for this device/process is:

FAILURE RATE: **MTTF (YRS):** **26556** **FITS:** **4.3**
DEVICE HOURS: **213155768** **FAILS:** **0**

Only data from Operating Life or similar stresses are used for this calculation.

The parameters used to calculate this failure rate are as follows:

Cf: 60% **Ea: 0.7** **B: 0** **Tu: 25 °C** **Vu: 3.6 Volts**

The reliability data follows. At the start of this data is the device information. The next section is the detailed reliability data for each stress. The reliability data section includes the latest data available and may contain some generic data. **Bold** Product Number denotes specific product data.

Device Information:

Process: TSMC 0.25um, Mixed signal, Embedded flash, General Purpose, Double poly Quad metal, 2.5V/3.3V
Passivation: SiO/SiN = 1000nm/700nm
Die Size: 122 x 114
Number of Transistors: 379919
Interconnect: Aluminum / 0.5% Copper
Gate Oxide Thickness: 70 Å

ESD HBM

DESCRIPTION	DATE CODE/PRODUCT/LOT	CONDITION	READPOIN	QTY	FAILS	FA#
ESD SENSITIVITY	0222 78M6613 26728	JESD22-A114 HBM 500 VOLTS	1 PUL'S	3	0	
ESD SENSITIVITY	0222 78M6613 26728	JESD22-A114 HBM 1000 VOLTS	1 PUL'S	3	0	
ESD SENSITIVITY	0222 78M6613 26728	JESD22-A114 HBM 2000 VOLTS	1 PUL'S	3	0	
ESD SENSITIVITY	0222 78M6613 26728	JESD22-A114 HBM 4000 VOLTS	1 PUL'S	3	0	
ESD SENSITIVITY	0222 78M6613 26728	JESD22-A114 HBM 5000 VOLTS	1 PUL'S	3	0	
Total:					0	

ESD MM

DESCRIPTION	DATE CODE/PRODUCT/LOT	CONDITION	READPOIN	QTY	FAILS	FA#
ESD SENSITIVITY	0222 78M6613 26728	JESD22-A115 MM 100 VOLTS	1 PUL'S	3	0	
ESD SENSITIVITY	0222 78M6613 26728	JESD22-A115 MM 200 VOLTS	1 PUL'S	3	0	
Total:					0	

LATCH-UP

DESCRIPTION	DATE CODE/PRODUCT/LOT	CONDITION	READPOIN	QTY	FAILS	FA#
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LATCH-UP I	0222	78M6613	26728	JESD78A, I-TEST 25C 200mA	6	0
LATCH-UP V	0222	78M6613	26728	JESD78A, V-SUPPLY TEST 25C	6	0
Total:					0	0

OPERATING LIFE

DESCRIPTION	DATE CODE	PRODUCT/LOT	CONDITION	READPOIN	QTY	FAILS	FA#
HIGH TEMP OP LIFE	0222	78M6613	26728	125C, 3.6 VOLTS	1000 HRS	76	0
HIGH TEMP OP LIFE	1026	71M6103	26803	125C, 3.3 VOLTS	500 HRS	200	0
HIGH TEMP OP LIFE	1042	71M6543	QB112428AE	125C, 3.3 VOLTS	500 HRS	100	0
Total:						0	

FAILURE RATE: **MTTF (YRS):** **26556** **FITS:** **4.3**
 DEVICE HOURS: **213155768** **FAILS:** **0**